

Date: Tuesday, 6/19/2007 2:19:23 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : REPLACEMENT WINDOW
 Job Number : 32993
 Estimate Number : 11064
 P.O. Number :
 This Issue : 6/19/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D2942
 First Issue : / / Type : PURCHASED PARTS Drawing Number : D2942 REV C
 Previous Run : 30683 Drawing Revision : C
 Material :
 Due Date : 7/7/2007 Qty: 12 Um: 20 Each
 Written By :
 Checked & Approved By : *Kim Johnston*
 Comment : Est. D 01.06.05 New process EC

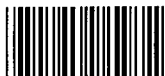
Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2958 Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window

Pick:

Qty Part Number Description Batch
 1 D2958 Window 33064

SAD 07/08/10 12

2.0 D2956 Window Frame



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window Frame

Pick:

Qty Part Number Description Batch
 1 D2956 Window Frame 323507 - 12

SAD

3.0 D2126 Seal



Comment: Qty.: 5.6250 f(s)/Unit Total : 112.5000 f(s)

Seal

Pick:

Qty Part Number Description Batch
 1 D2126 (67.0") Seal 332619

07/08/10 12

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2942
 clean & wrap in plastic.

SAD 07/08/10 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

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Drawing Name: REPLACEMENT WINDOW

Job Number: 32993

Part Number: D2942

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/14 (12) counter

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57265

1/8/15 SQ (12)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Mon. 08.15

Job Completion



6 07-08-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

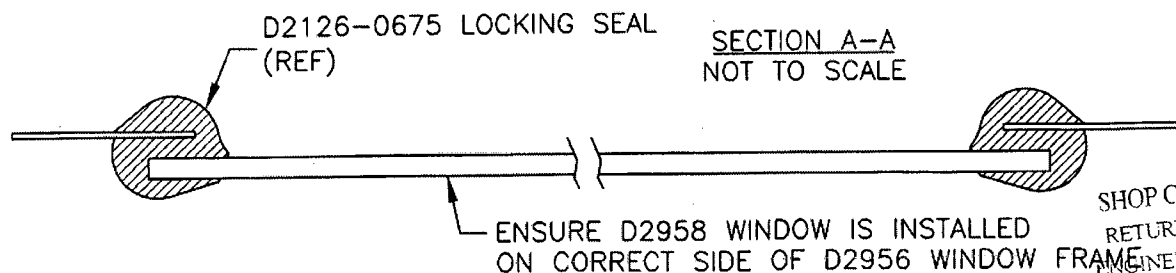
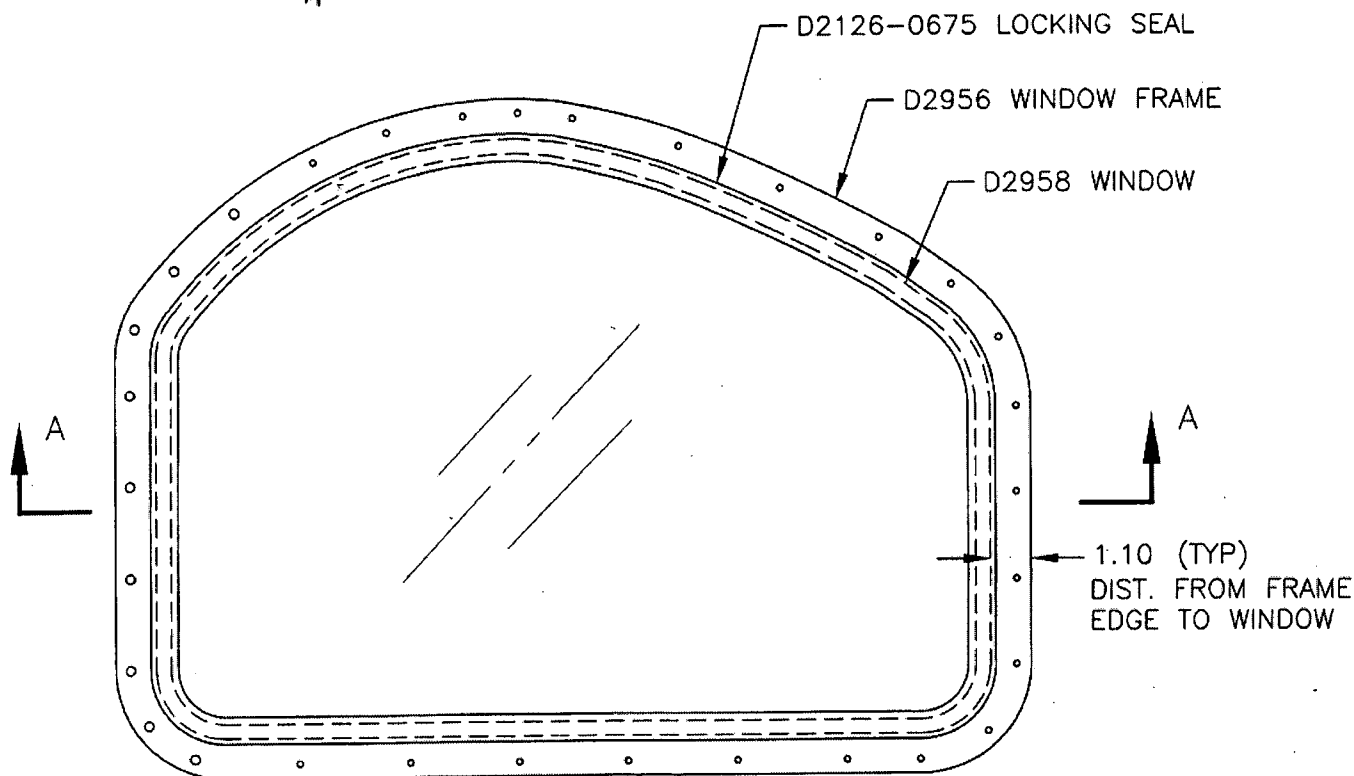
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE	01.05.31			TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20			NEW ISSUE	
B	00.02.23			CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31			WINDOW NOW INSTALLED WITH SEAL	

RELEASED
01.06.05 #



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 32993

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